**Information for WIS Sample analysis**

**General info for defect samples**

* Preferred sample size is A4, defect in middle
* Apply a number on each sample
* Mark the location of the defect on the edge of the sample sheet (both CD and MD) with short arrows, mark web direction and Top/bottom (picture 1 below)
* Write defect name/type on the sample sheet or prepare a separate list with sample number and name/type (picture 2 below)
* Fill in the return address, if samples should be returned

# Customer Data

|  |  |
| --- | --- |
| Company: |  |
| Mill: |  |
| Line/Machine: |  |
| Address: |  |
| Submitted by: |  |

# Machine/Grade Data

|  |  |
| --- | --- |
| Speed at reel: |  |
| Width at reel: |  |
| Grade: |  |
| Basis weight range: |  |
| Is there different colors | Yes/No |

# Grade Data

|  |  |
| --- | --- |
| Grade: |  |
| Basis weight range: |  |
| Main colors: |  |
| Opacity range: |  |
| Number of plies (Board): |  |

# Additional info, which might be useful.

|  |
| --- |
| Type here |

# Return address:

|  |  |
| --- | --- |
| Name: |  |
| Return Address: |  |
| Phone number: |  |
| Extra information for return: |  |

A diagram of a paper

Description automatically generated

Picture 1.

|  |  |  |
| --- | --- | --- |
| Sample # | Defect type | Comments |
| 1 | Hole |  |
| 2 | Dirt spot |  |
| 3 | Oil drop |  |
| 4 | Scratch |  |
| 5 | Streak |  |

Picture 2.